

REY TECHNOLOGIES

PRECISION MANUFACTURING & FINISHING SOLUTIONS

PRODUCT PORTFOLIO



ALL ABOUT GRINDING

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COOLANT LINES & NOZZLES

3D PRINTED TITANIUM | STAINELSS STEEL

HARD TURNING

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TOOLING | TOOL & DIE

EDGE PREPARATION

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BLANK PREPARATION

DELIVERING ULTIMATE PRECISION



SURFACE GRINDING

ROTARY TABLE GRINDING

CYLINDRICAL OD/ID GRINDING



Ziersch grinding machines provide forward-looking manufacturing solutions for both individual and mass production requirements. Made in Germany, Ziersch offers a selection of 22 different machine models. Operated via color touch screen with fully automatic grinding and dressing cycles, achieving a high degree of automation.



SURFACE GRINDING

Table sizes from 16 x 10" up to 197 x 87"

ROTARY TABLE GRINDING

Rotary table dia. 20" / 24" / 31.5" / 40"

CYLINDRICAL OD/ID GRINDING

Max. Part dia. 11.8" | 24 / 40" center distance



THE NEW ART OF GRINDING

 **DANOBAT**

 **DANOBAT
OVERBECK**

CYLINDRICAL OD/ID GRINDING

PRODUCTION GRINDING

VERTICAL GRINDING

CENTERLESS GRINDING

CARBIDE/PCD GRINDING



Three leading brands in precision. **DANOBAT & DANOBAT-OVERBECK** and Hembrug. Your partner that combines your industry knowledge with our in-house manufacturing expertise to deliver standard and customized precision manufacturing and finishing solutions.



CYLINDRICAL OD/ID GRINDING

Diameters up to 63" | Length up to 32' | Weights up to 33'000lbs

CENTERLESS GRINDING

Diameters up to 13" | Infeed & Through feed

Spindle motor up to 110 kW

VERTICAL GRINDING

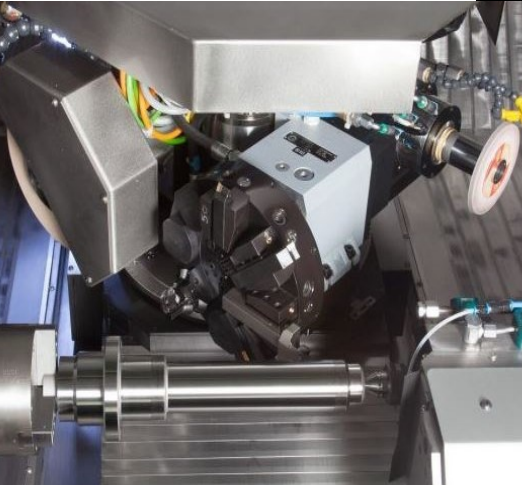
Diameters 23" - 177" | Max. Depth 28" | Max. Weight 13'200lbs



GOT A CHALLENGE?



FINISH HARD TURNING FINISH HARD TURN/GRIND



The name Mikroturm® is synonymous for world's most accurate finish hard turning machines built by Hembrug, a Danobat Company.

Capable of hard turning complex contours in the highest accuracy class, Hembrug's fully hydro-static machines process materials such hardened steel (up to 70 HRc) and even carbide!.



HARD TURNING—Horizontal

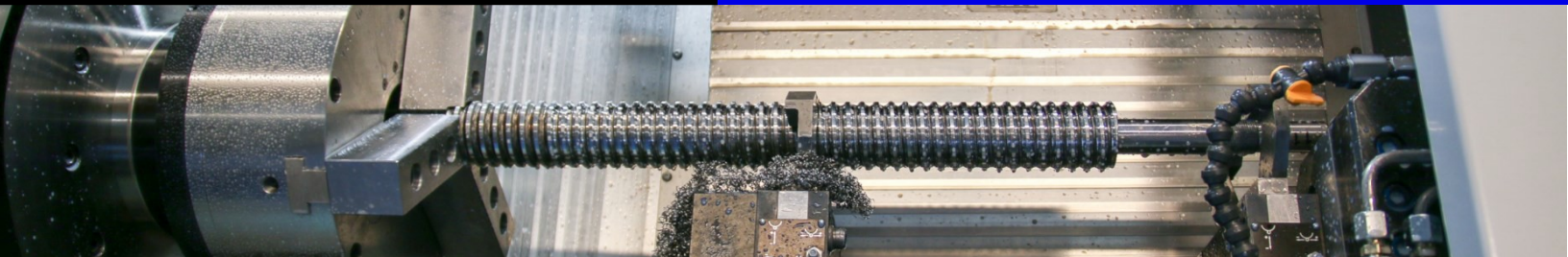
Max. part dia. 14" | x-Axis travel 35" | Spindle run out 0.15µm
Hydrostatic X- and Z-slide with +/-0.1µm repeatability

HARD TURN/GRIND—MULTITASKING

Max. Part dia. Up to 15" | Part length up to 40"

HARD TURNING VERTICAL

Max. dia. 60" | Max. weight 4'400lbs | Axis repeatability 0.1µm



GRINDING OR FINISH HARD TURNING OR BOTH?



PROFILE & RELIEF GRINDING

THREAD GRINDING

CHAMFER GRINDING

FLUTE GRINDING

GUN POINT GRINDING



The product range of SMS ranges from highly flexible universal thread grinding machines to fully automated single-purpose thread grinding machines for mass production. In addition to the core business, the thread grinding machines, the product range also includes relief & profile grinding and relief turning solutions.



UNIVERSAL CNC PROFILE GRINDING MACHINE

Part Dia. Up to 16" | Length up to 133" | Weight up to 880lbs

UNIVERSAL CNC THREAD GRINDING MACHINE

Part Dia. Up to 10" | Length up to 23" | Weight up to 9.8"

PRODUCTION CNC TAP GRINDING MACHINE

M3 (M1) - M25 | Relieve frequency 70 Hz | 50sec/tap



EXPERTS IN THREAD, PROFILE & FLUTE GRINDING



HAUSER JIG GRINDING RETROFIT

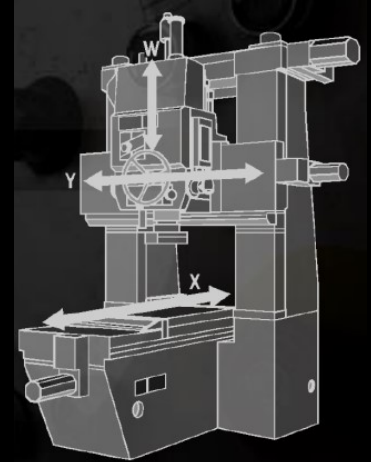
MOORE JIG GRINDING RETROFIT

RE-CONTROL

SOFTWARE

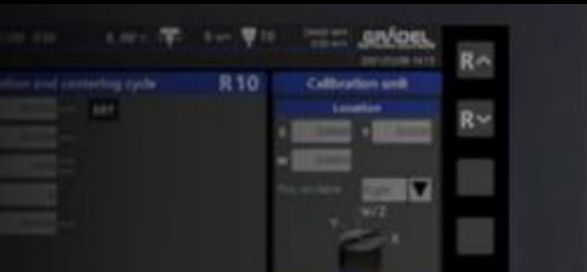
Esoma is specialized in retrofit of HAUSER jig grinding machines with in-house developed jig grinding software and HMI user interface for FANUC controls.

Packages for Moore jig grinding machines available upon request.

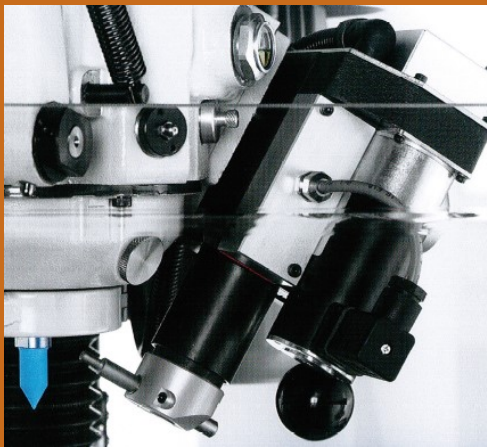


Capabilities

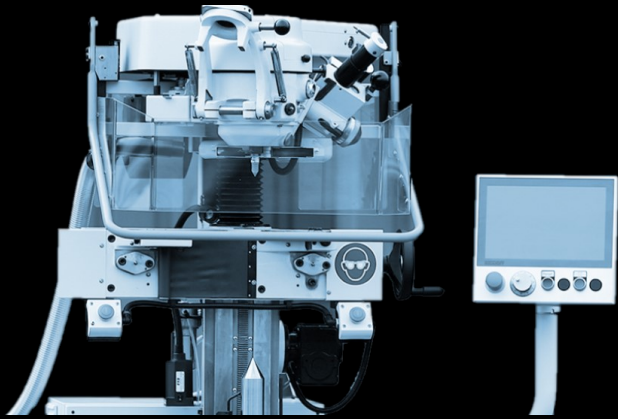
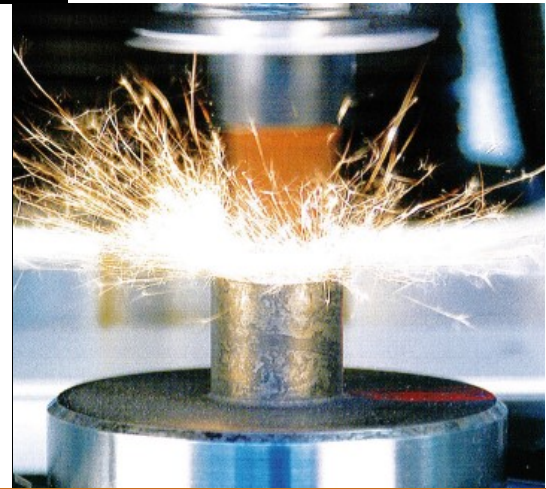
- Repair & Diagnostics
- Maintenance & Spare Parts
- State of the Art Jig Grinding Software for Fanuc CNC Controls
- Retrofit—Machine Modernization
- New electrical cabinet and new wiring
- Integration of balancing system & acoustic emission control
- Industry 4.0 compatible



ADDING A SECOND LIFE



With its special simultaneous 3D abrasive cone movements, the ZSM vertical center hole grinding machine, built by ws technica technology gmbh in Switzerland, produces extremely accurate geometric 60 degree center bores with a roundness of less than 1 μ m!



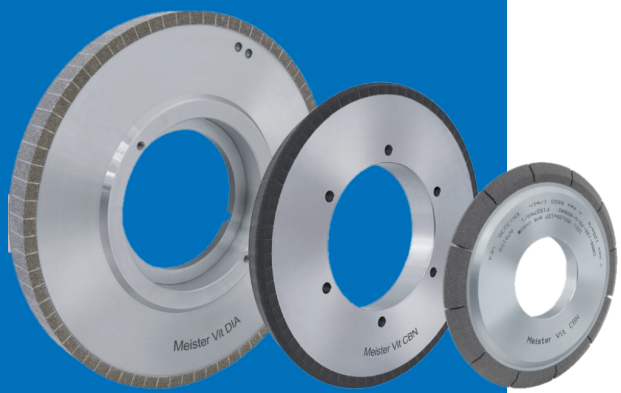
CNC controlled for a high degree of automation or manually operated. Small to large badge production.
Easy to automate.

Surface finishes of Ra 0.2 to 0.8 with cross-hatch finish.
Part diameters from 0.1" to 8.6"
Part length from 2" to 78"
Part weights up to 370lbs

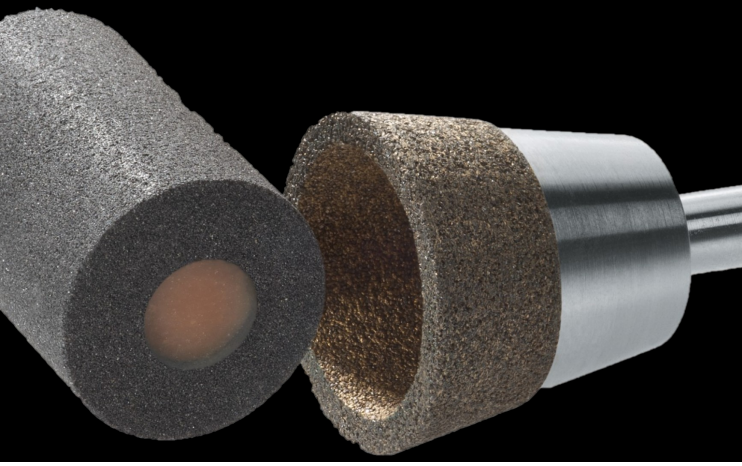
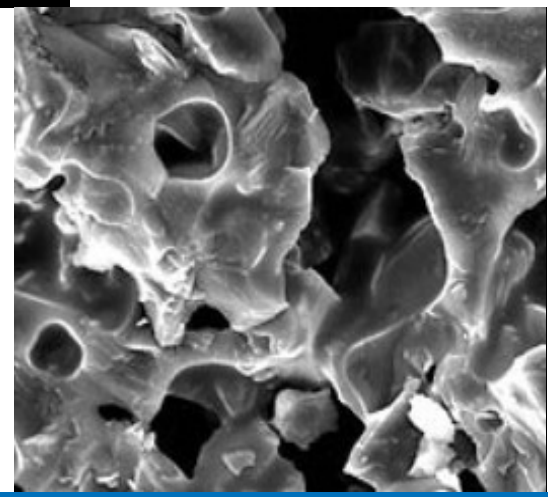
THE FOUNDATION TO GRINDING ROUND PARTS



VITRIFIED DIAMOND ABRASIVES
VITRIFIED CBN ABRASIVES
ROTARY & STATIONARY DRESSING TOOLS



Meister Abrasives is an international manufacturer of cutting-edge industrial abrasive products for high-precision grinding applications.



GRINDING:

- HPL—Technology—High Performance Lubrication
- HPB—Technology—High Performance Bonding
- HPC—Technology—High Performance Cutting
- Vit—Technology conventional
- Vit—Technology CBN & Diamond

DRESSING:

- cDD—Technology—High porosity with extreme edge stability
- vDD—Technology—Vitrified Diamond Dressing Tools
- hDD—Technology—Hybrid Diamond Dressing Tools



IT'S A PRODUCTIVITY DECISION

Hirt[®]
LINE

INNOZL[™]
technologies

STAINLESS STEEL COOLANT LINES 3D PRINTED TITANIUM NOZZLES



3D printed titanium coolant nozzles from InnoGrind ideally pair with stainless steel coolant lines from HirtLine.

A powerful recipe to minimize or eliminate grinding burn all together.



3D-printed coolant nozzles

Properties: High life span, direct coolant stream directly to grinding/maching zone, lockable in place to assure consistency, for high pressure applications of up to 1'450 psi / 100 bar. Highly versatile and wear resistant, customizable, resistant against heat and chemical substances.



GRINDING BURN NO MORE



PRECISION WORK HOLDING

POWER CHUCKS

COMPENSATING CHUCKS

DIAPHRAGM CHUCKS

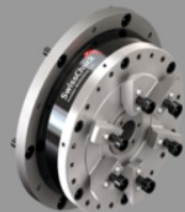
TOOL GRIND CHUCKS



SwissChuck develops and produces highly precise clamping solutions as the major supplier to some of the world's largest grinding and precision machine tool builders.



Precision Power Chucks
Compensating & moving Compensating Chucks
Diaphragm Chucks
Tool Grind Chucks
Swivel Finger-, Eccentric-, Index-, Double Pitch such Chucks
Custom Specific Chucks



HOLDING IT ALL TOGETHER

DEBURRING

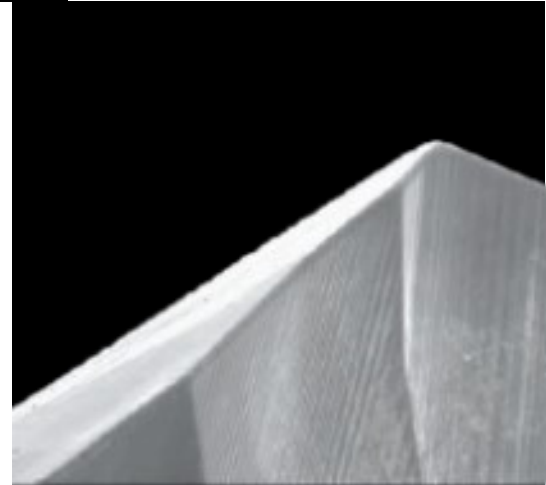
HONING

POLISHING



Gerber systems enable the machining of workpieces made of hard materials such as CBN, PCD, Sapphire, Ruby, Ceramic, Carbide, and also Aluminum, Brass and Plastics.

Specially developed machines in modular design enable the machining of flat, turned and rotary tools.



Cutting edge preparation with brushes to increase tool life up to 300%!

Tight control over radius size, contour and shape.



WHEEL TRUING & DRESSING

CUT-OFF & CHAMFER

CUT PRE-POINT CHAMFER

PCD TOOL GRINDING

GRINDING OIL FILTRATION



We build and service an extensive line of production and support machines for industries that use diamond and CBN wheels and work with carbide and other hard materials.



Our machines are for:

- Truing and dressing Diamond & CBN wheels
- Cutting off carbide & HSS rods and tools
- Cutting, Pre-pointing, and chamfering carbide & HSS rods
- Chamfering carbide & HSS rods
- Balancing wheels and tools
- Grinding PCD tools
- Filtering grinding oil
- Sharpening drills and tools.



GRIND BETTER

MANUFACTURING PARTNERS

GRINDING



&



SUPER FINISHING



SUPER ABRASIVES



PRECISION



WORKHOLDING



COOLANT LINES &



NOZZLES

HARD TURN/GRIND



TOOL MANUFACTURING



ALL ABOUT GRINDING



TECHNOLOGIES

PRECISION MANUFACTURING & FINISHING SOLUTIONS

ABOUT US

Rey Technologies is a family owned machine tool distributor, offering a comprehensive line of precision manufacturing and finishing solutions.

Rey Technologies was founded in 2018 and distributes most of its products through its sales network nationwide. Direct sales activities focus in the Midwest & Northeast.

We provide solutions to the aerospace, automotive, cutting tool, defense, die/mold, energy, medical industries, and metal working machine shops.

We also provide precision/custom built work holding solutions, grinding wheels, dressing tools and coolant lines and nozzles to enhance and optimize grinding and finishing processes.

Carbide processing equipment and wheel balancing systems complement our offerings for the cutting tool industry.

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DISCOVERING ULTIMATE **PRECISION**

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